

DART SERVICE INSTRUCTION

TO AMEND:

INSTALLATION INSTRUCTIONS D205-634 REV. F OR EARLIER,
INSTALLATION INSTRUCTIONS D204-635 REV. F OR EARLIER,
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 REV. 3 OR EARLIER,
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D204-635 REV. 3 OR EARLIER

REF CANADIAN STC: SH96-88
REF FAA STC: SR00563NY
REF EASA STC: EASA.IM.R.S.01303

IT IS ACCEPTABLE TO REPLACE EXISTING D2570 BUSHINGS WITH D4123-1 BUSHINGS ON THE OUTBOARD SADDLES AS SHOWN IN FIGURE 1. ENSURE THE FLATS ON THE D4123-1 BUSHINGS RUN PARALLEL TO SKIDTUBE AS SHOWN IN FIGURE 1. TORQUE NUT ON AN4-51A BOLT TO 50-70 in-lb (5.7-7.9 N-m).

QTY	PART NUMBER	DESCRIPTION
X	DSI 9519-011	REPLACEMENT BUSHING KIT
8	D4123-1	BUSHING

THERE IS NEGLIGIBLE EFFECT ON WEIGHT AND BALANCE WITH THIS CHANGE.

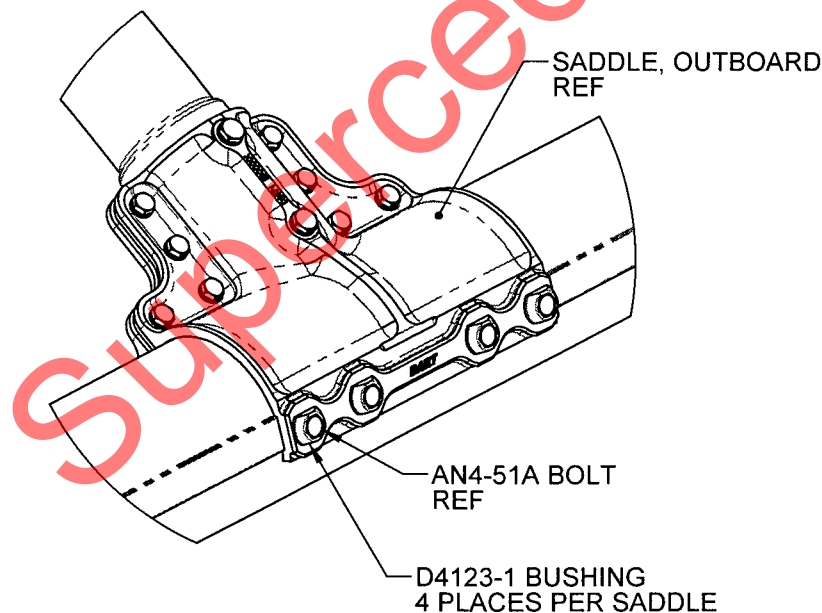


FIGURE 1. D4123-1 BUSHING INSTALLATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 10.05.26
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE	RF	10.05.26
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<u>[Signature]</u>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9519	SHEET 1 OF 1
APPROVED	<u>[Signature]</u>	TITLE	SCALE
DE APPR.	<u>[Signature]</u>	REPLACEMENT BUSHING KIT	NTS
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